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DART AEROSPACE LTD		Work Order:	21785
Description: Back Plate		Part Number:	D3205-3
Dwg: D3205 Rev. A		Qty:	1

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	KJ	04.10.25	8
2	MV	Cut blanks: 2.00" x 0.250" x 2.480" long Bar (+0.030/-0.000) Material: 6061-T6 (QQ-A-200/8 or QQ-A-250/11 or QQ-A-225/8) (M6061T6B0.250x02.000) Identify for D3205-3	EP	04/12/10	8
3	MV	Machine D3205-3 as per Folio FA343 and Dwg D3205 Identify as D3205-3	JML	04/12/13	8
4	QC2	Inspect parts as they come off the CNC machine	JML	04/12/13	8
5	MV	Deburr and Tumble	JML	04/12/13	8
6	QC8	Second check	JK	04/12/13	8
7	FP	Chemical conversion Coat as per QSI 005 4.1		04/12/15	8
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	JML	04/12/16	8
9	QC3	Inspect Powder Coat	CD	04/12/20	8
10	ST	Identify and Stock with a five point permanent MARKER with Part # Batch # Then Stock	KJ	04/12/20	8
11	AC	Cost / part 17.12	SAC	04.12.21	8
12	DC	Close W/O 17.12 Inspect Level 21	KJ	05.01.06	8

Rev	Date	Change	Revised By	Approved
A	04.06.09	New issue	KJ/RF	KJ

RELEASED

RF 04.06.21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
01.12.13	10	Permanent Change	J. M. 12.13	N/A	B per 09/12	B 05.01.16	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
HawkesburyOct 21, 2004
03:29 pm

Work Order No : 0021785
 Project Name : D3205-3
 Project For : WK449
 Work Order Type : Main
 Main WO Number :
 House Part Number : D3205-3
 Description : Back Plate
 Manufactured : Yes
 Amount Req'd : 8
 Amount Done : 0
 Start Date : 10-21-04
 Est Finish Date : 11-30-04
 Act Finish Date :
 Drawings Req'd : No
 Ok for Approval :
 Approval Rec'd :
 Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%
 \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00	0.00	0.00
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00	0.00	0.00
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00	0.00	0.00
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00	0.00	0.00
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00	0.00	0.00
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00	0.00	0.00
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Total Cost :	0.00	0.00	0.00	0.00	0.00
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss)	0.00	0.00

DAVE

1 COPY IS
300

CONTROLLED COPY

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D3205
DATE 04.01.27		TITLE BRACKET

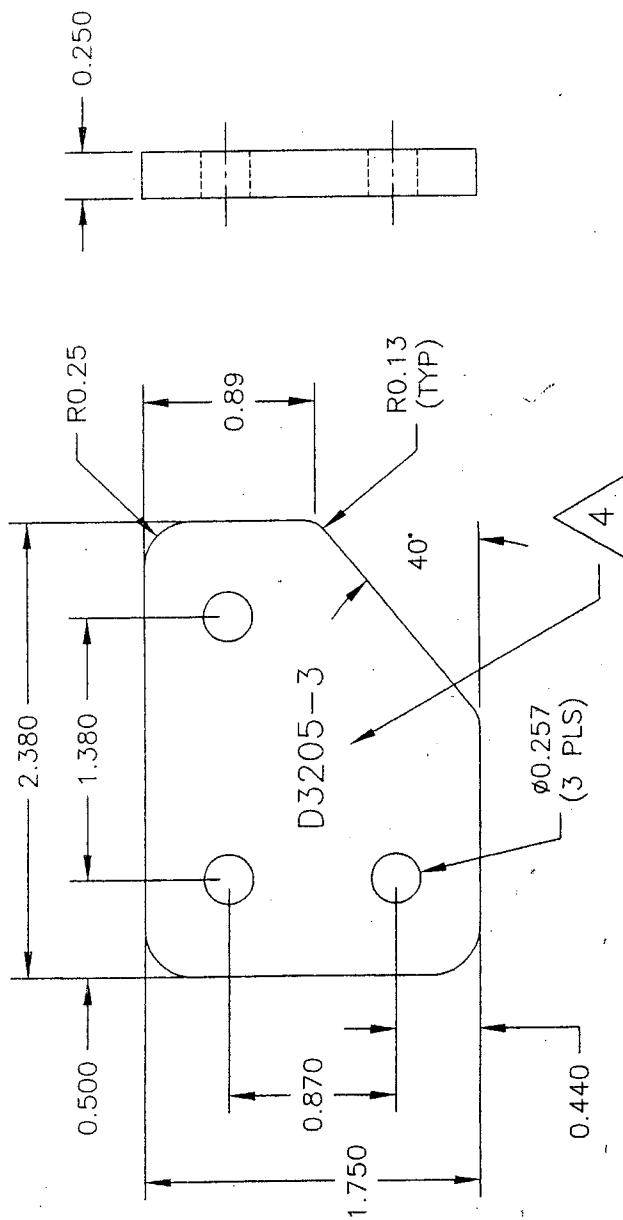
REV. A

SHEET 2 OF 2

SCALE

1:1

PLEASE
04.04.05



D3205-3 BACK PLATE

NOTES:

- 1) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 2) MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-250/11 OR QQ-A-225/8)
ALUMINUM BAR (M6061T6B)
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 4) ENGRAVE DART P/N AS SHOWN
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE INCHES

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DART AEROSPACE LTD	Work Order:	21785
Description: BACK PLATE	Part Number:	D3205-3
Inspection Dwg: D3205 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>JW</i>	Audited by:	<i>E</i>	Prototype Approval:	<i>PP</i>
Date:	04.12.13	Date:	04.12.13	Date:	04.12.13

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	